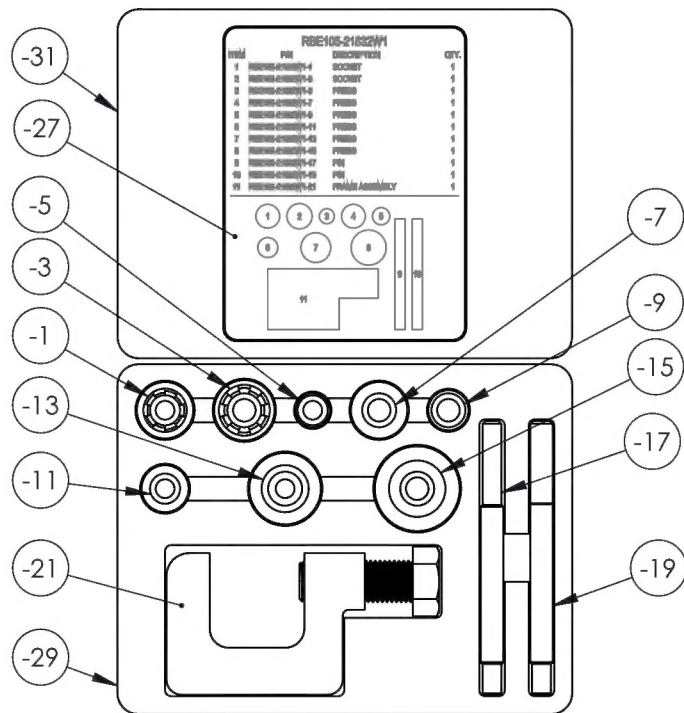


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	12/7/2016	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SOCKET	4140/4142		2
			-3	1	SOCKET	4140/4142		3
			-5	1	PRESS	4140/4142		4
			-7	1	PRESS	4140/4142		5
			-9	1	PRESS	4140/4142		6
			-11	1	PRESS	4140/4142		7
			-13	1	PRESS	4140/4142		8
			-15	1	PRESS	4140/4142		9
			-17	1	PIN	4140/4142		10
			-19	1	PIN	4140/4142		11
	X		-21	1	FRAME ASSEMBLY			12
			-23	1	FRAME	4140/4142		13
			-25	1	BOLT	STEEL GRADE 8.8	M22 X 2.5 X 60mm (MCMaster-CARR #91280A824) MODIFIED	14
			-27	1	LOCATION PLACARD	PLASTIC		15
		B/O	-29	1	BOTTOM FOAM	Y20 BLACK	2.93 X 7.23 X 9.41 (I.R. SPECIALTY)	16
		B/O	-31	1	TOP FOAM	ETHAFOAM 220, BLACK	1.16 X 7.27 X 9.46 (CASE SOLUTIONS)	17
		B/O	-33	1	CASE	PLASTIC	PELICAN #APP-1200-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S
	ASSY -21							

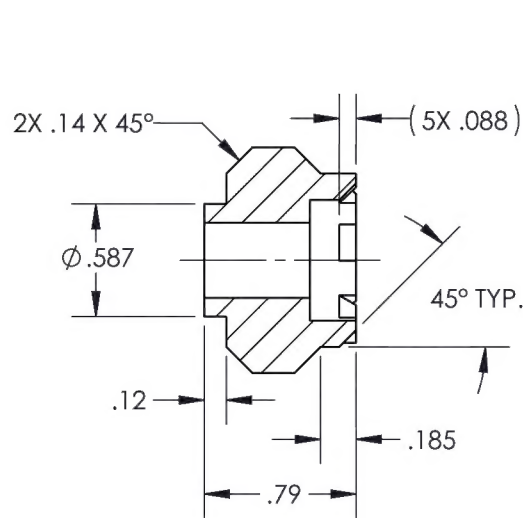
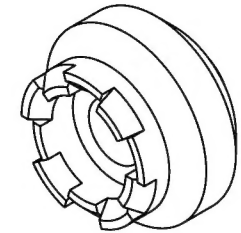
NOTE:
REF. AIRBUS T/N 105-21832W1.



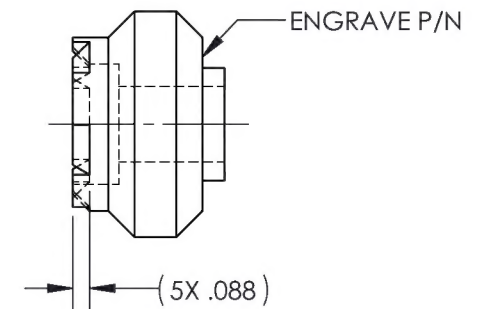
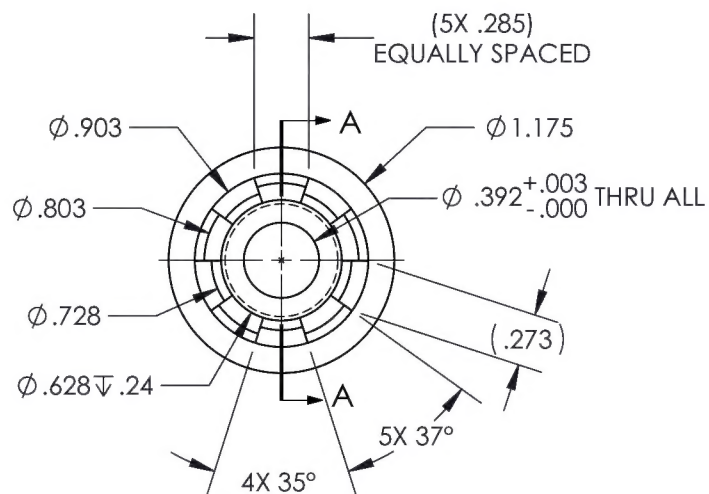
TITLE	
PRESSING-IN TOOL	
DWG NO.	REV
RBE105-21832W1	1
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES
	.015 x 45° OR .015R
	2. DIMENSIONAL LIMITS APPLY
	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	8/5/2016
SHEET 1 OF 17	

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SECTION A-A

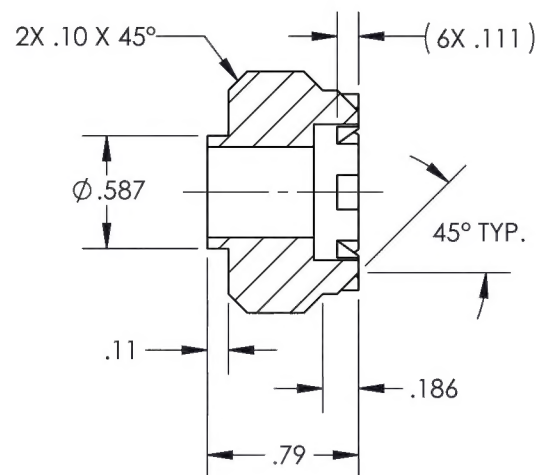
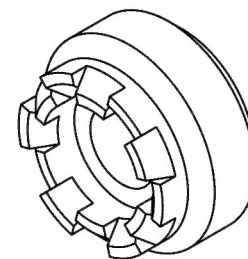


(1)

SOCKET

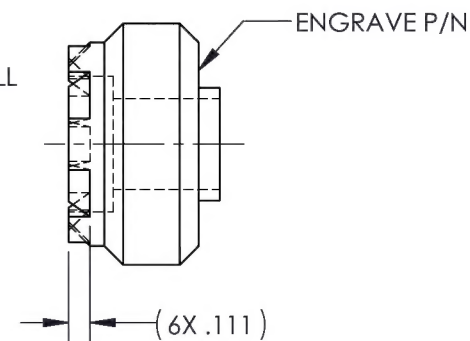
DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-1	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:1	DATE 8/3/2016
	SHEET 2 OF 17

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



Technical drawing of a circular part with 12 radial slots. The drawing shows a cross-section with concentric circles and radial lines. Key dimensions include:

- 6X 31° (Top slots)
- 5X 29° (Bottom slots)
- Central hole: $\phi .472^{+.003}_{-.000}$ THRU ALL
- Outer diameter: $\phi 1.060$
- Inner diameter: $\phi .838$
- Slot width: (6X .268) EQUALLY SPCED
- Slot depth: $\phi .708 \pm .23$
- Slot thickness: $\phi .930$
- Section lines A-A and B-B are indicated.



(-3)

SOCKET



TITLE

PRESSING-IN TOOL

DWG NO.

RBE105-21832W1-3

REV	1
-----	---

MAT'L	4140/4142
-------	-----------

HEAT TREAT RC 50-55

TREAT	RS 33 33
FINISH	ZINC PLATE

SPEC	ASTM B633 TYPE I SC 2
------	-----------------------

DRAWN BY:	CLOUGH
-----------	--------

CHECKED:	DUERFFEL
----------	----------

OPPS APPR:	ANDERSON
------------	----------

QA APPR:	LINDSAY
----------	---------

APPROVED:	LINDSAT GILBERT
-----------	--------------------

UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES
XXX ± .005 FRACTIONS ± 1/8

.XXX ± .005	FRACTIONS ± 1/8
XX ± .01	ANGLES ± 5°

.XX	± .01	ANGLES ±.5°
.X	± .1	SURFACES = 1

1. BREAK ALL SHARP EDGES

1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL

EC145

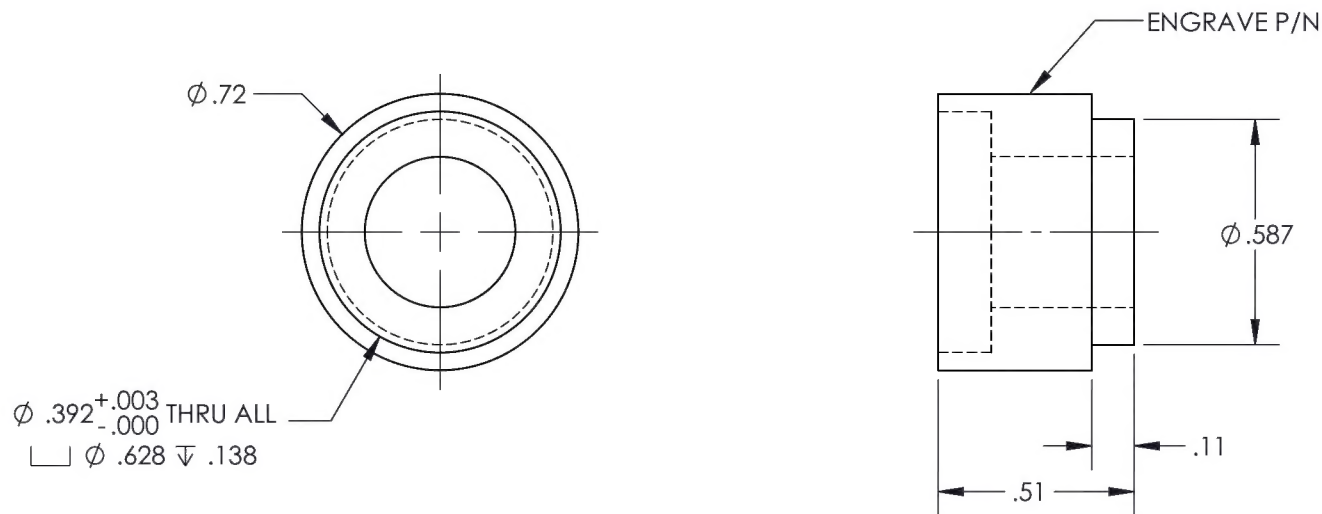
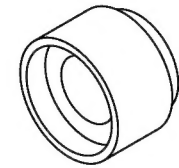
SCALE	1:1
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DATE	8/3/2016
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SHEET 3 OF 17

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

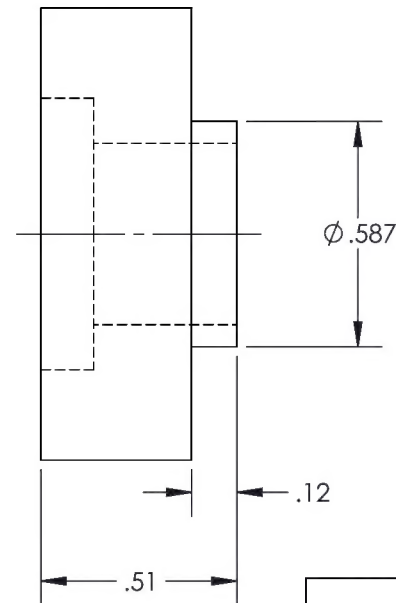
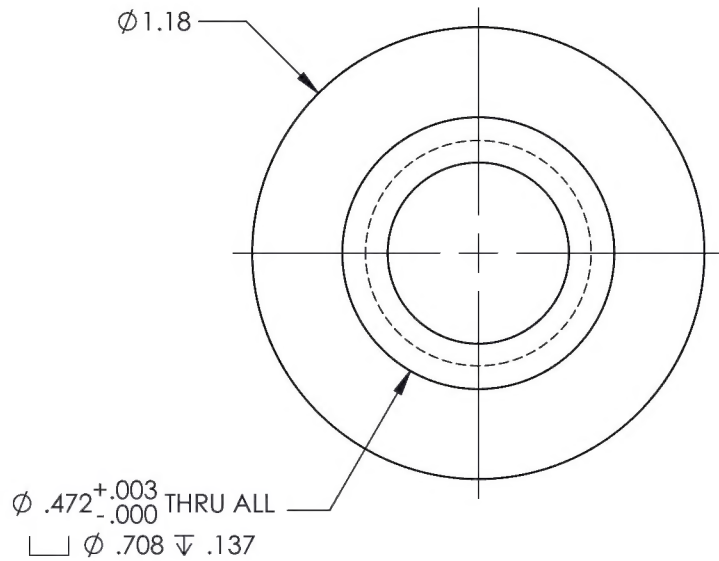
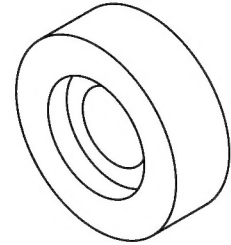


(-5)
PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-5	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 2:1	DATE 8/3/2016
	SHEET 4 OF 17

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				APPROVED

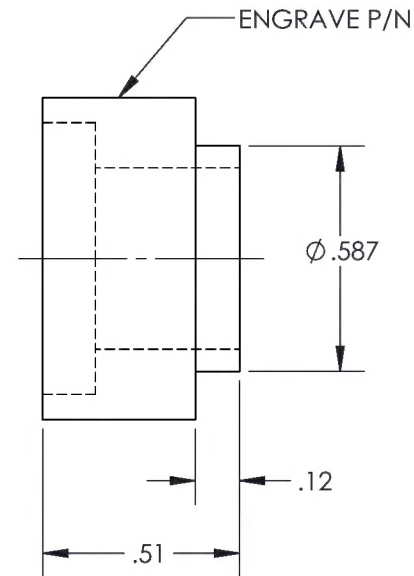
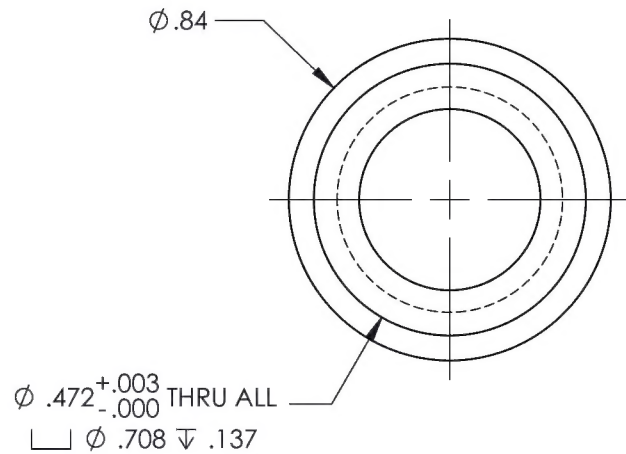
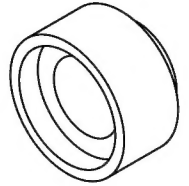


(-7)
PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-7	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 2:1	USED ON MODEL
DATE 8/3/2016	EC145
SHEET 5 OF 17	

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				APPROVED

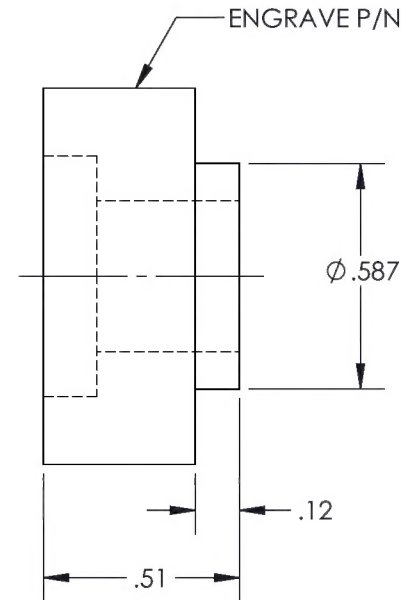
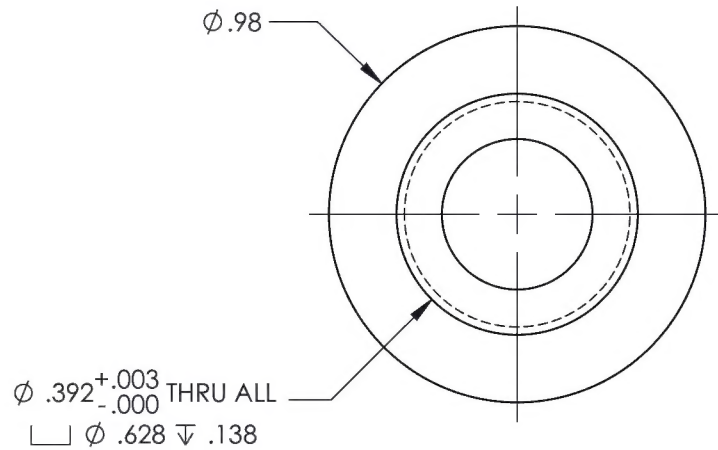
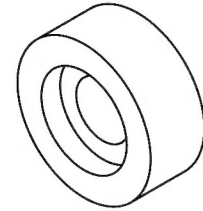


(-9)
PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-9	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/5/2016	USED ON MODEL
	EC145
	SHEET 6 OF 17

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				APPROVED



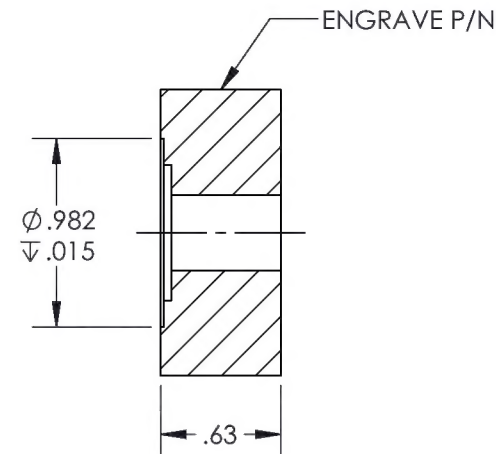
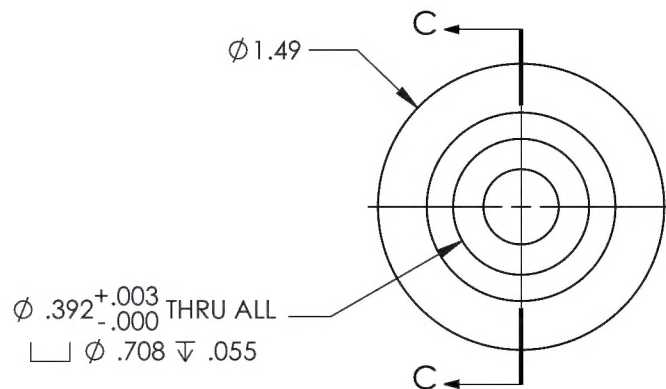
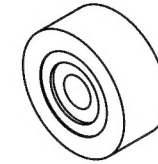
(-11)

PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-11	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 50-55	DIMENSIONS ARE IN INCHES
TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH ZINC PLATE	.XX \pm .01 ANGLES \pm 5°
SPEC ASTM B633 TYPE I SC 2	.X \pm .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 2:1	DATE 8/5/2016
	SHEET 7 OF 17

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION C-C

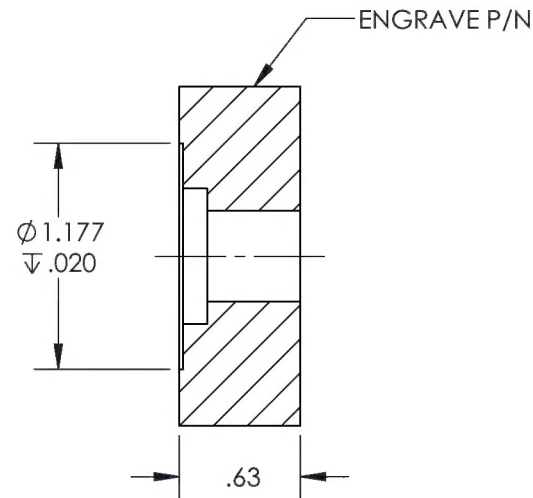
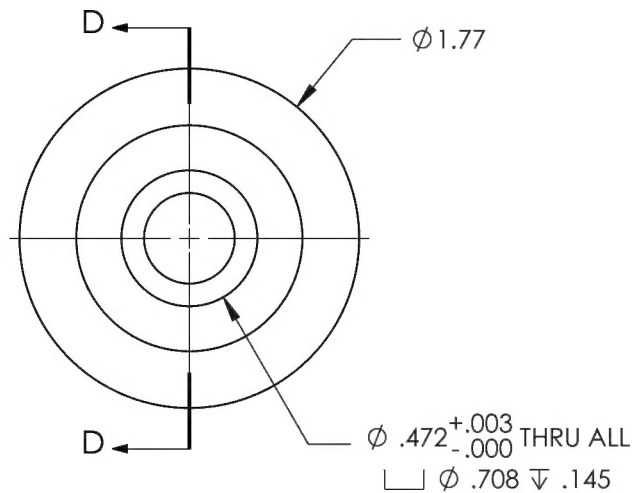
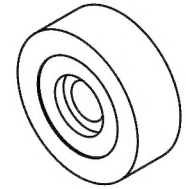
(13)

PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-13	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:1	DATE 8/5/2016
	SHEET 8 OF 17

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				APPROVED



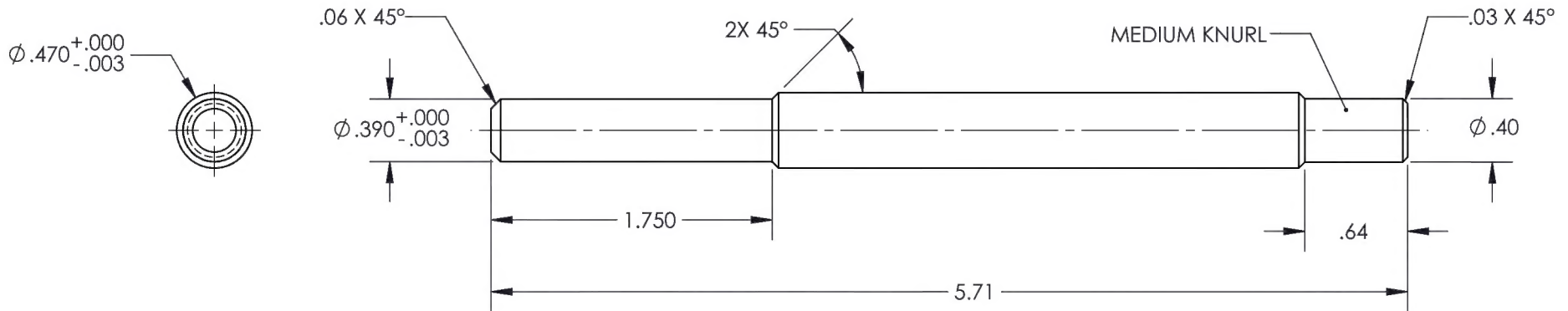
SECTION D-D

(-15)
PRESS

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-15	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 50-55	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm .5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/5/2016	USED ON MODEL
SHEET 9 OF 17	EC145

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				APPROVED



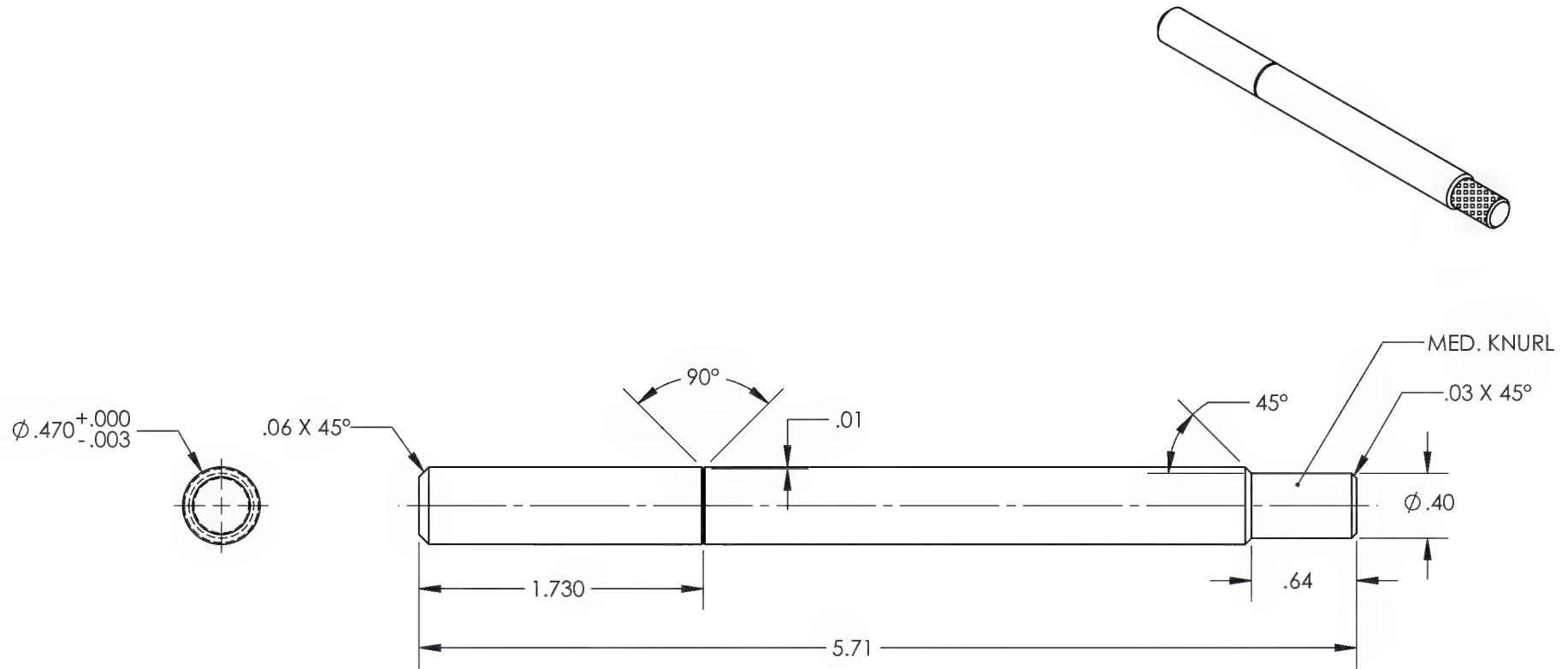
(-17)

PIN

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-17	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 8/5/2016	EC145
SHEET 10 OF 17	

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				APPROVED

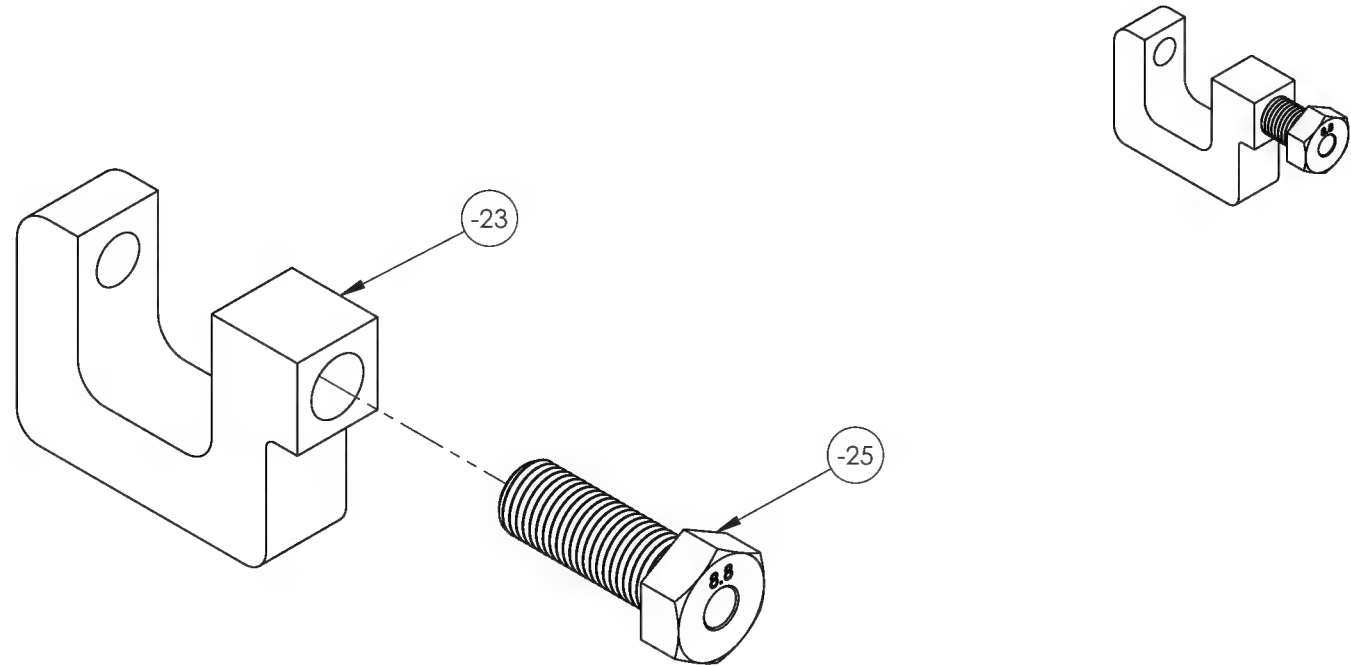


(-19)
PIN

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-19	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/5/2016	USED ON MODEL
SHEET 11 OF 17	EC145

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				APPROVED

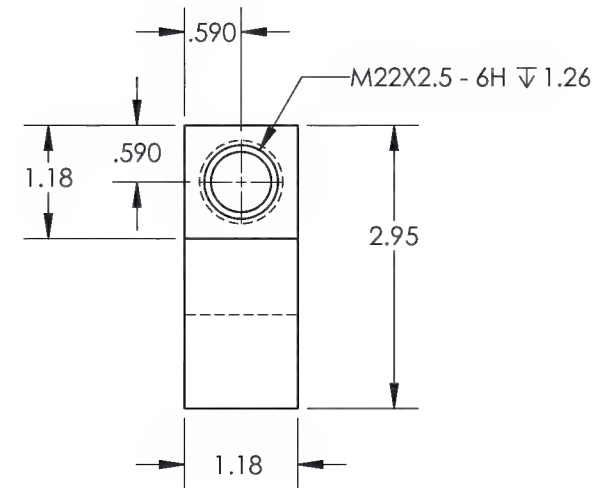
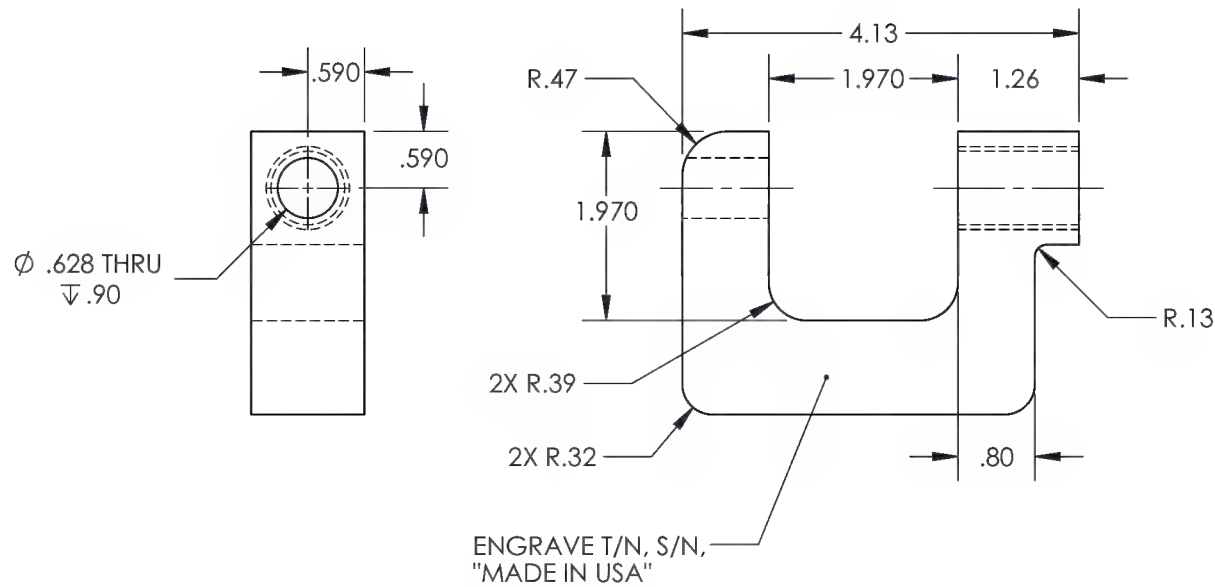
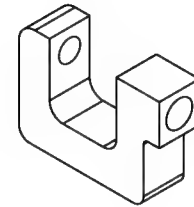


(-21)
FRAME ASSEMBLY

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-21	REV 1
MAT'L FEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:2	DATE 8/5/2016
SHEET 12 OF 17	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

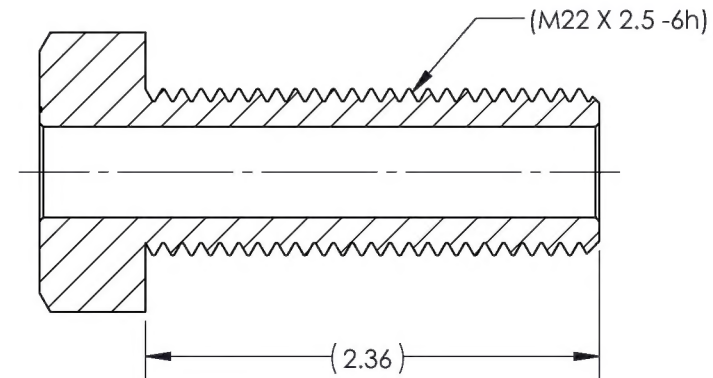
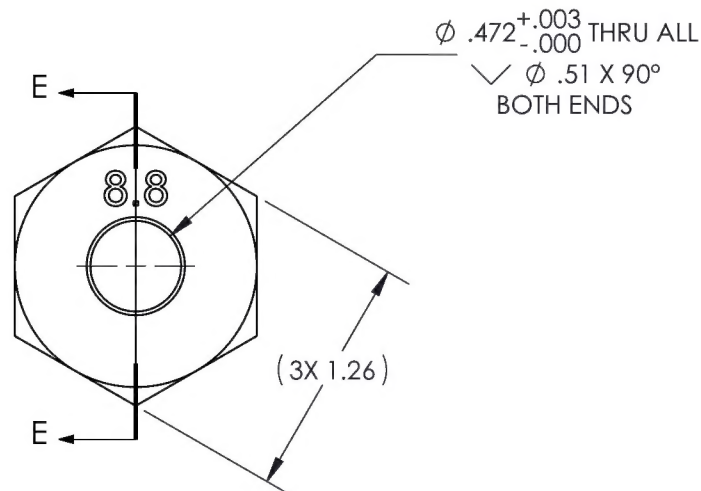
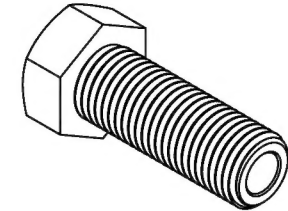


(-23)
FRAME

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-23	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-32	DIMENSIONS ARE IN INCHES
TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH ZINC PLATE	.XX \pm .01 ANGLES \pm 5°
SPEC ASTM B633 TYPE I SC 2	.X \pm .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:2	DATE 8/5/2016
	SHEET 13 OF 17

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION E-E

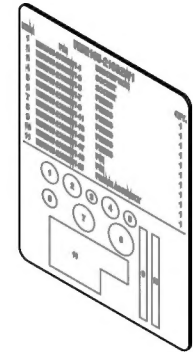
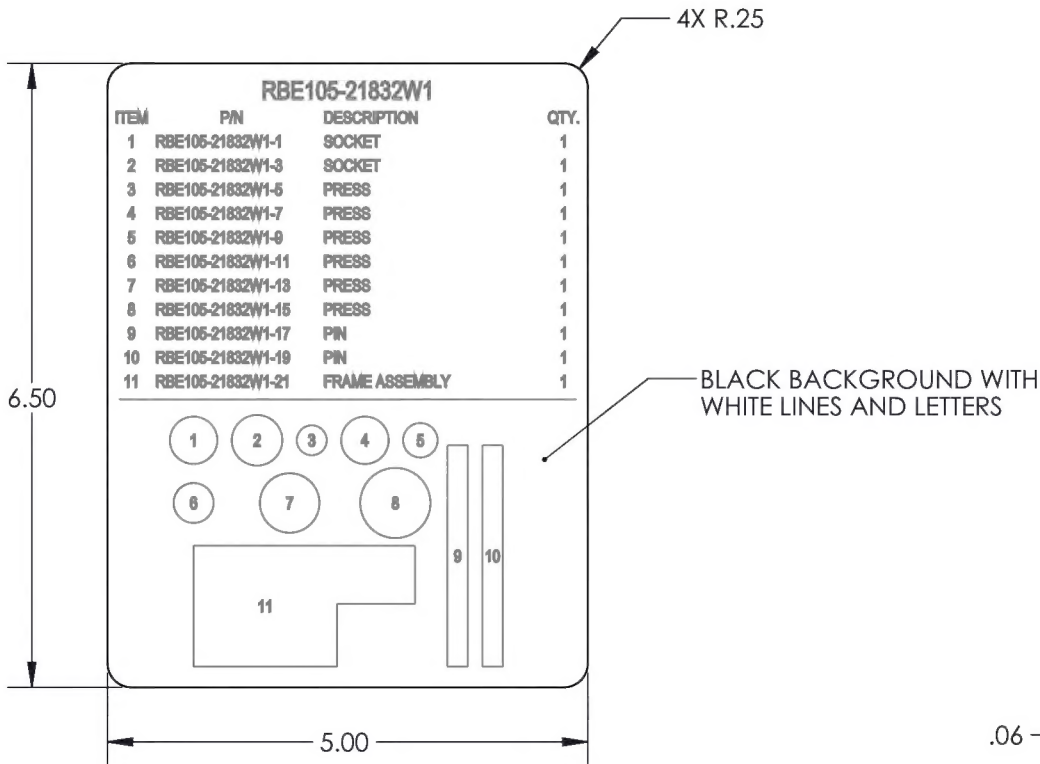
(-25)

BOLT

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-25	REV 1
MAT'L STEEL GRADE 8.8	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX \pm .005 FRACTIONS \pm 1/8
SPEC ASTM B633 TYPE I SC 2	.XX \pm .01 ANGLES \pm 5°
DRAWN BY: CLOUGH	.X \pm .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:1	DATE 8/5/2016
	SHEET 14 OF 17

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REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



.06

NOTE:
USE PDF TO MANUFACTURE.

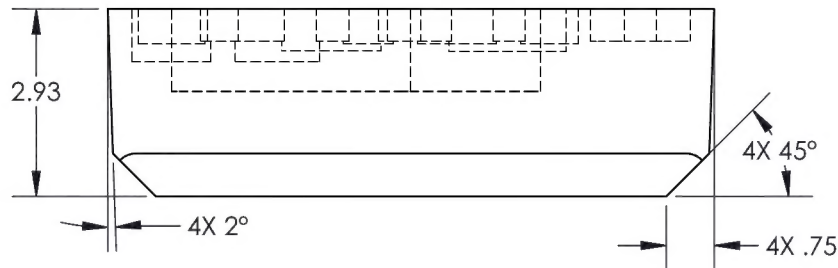
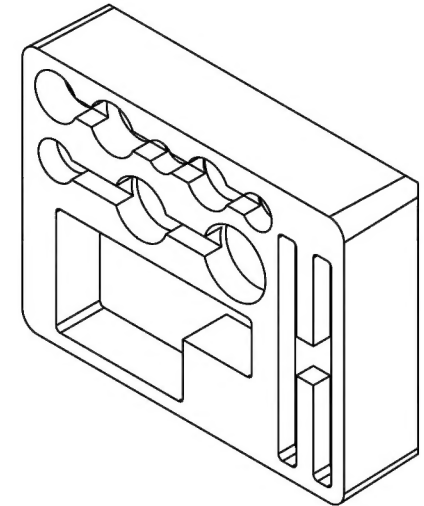
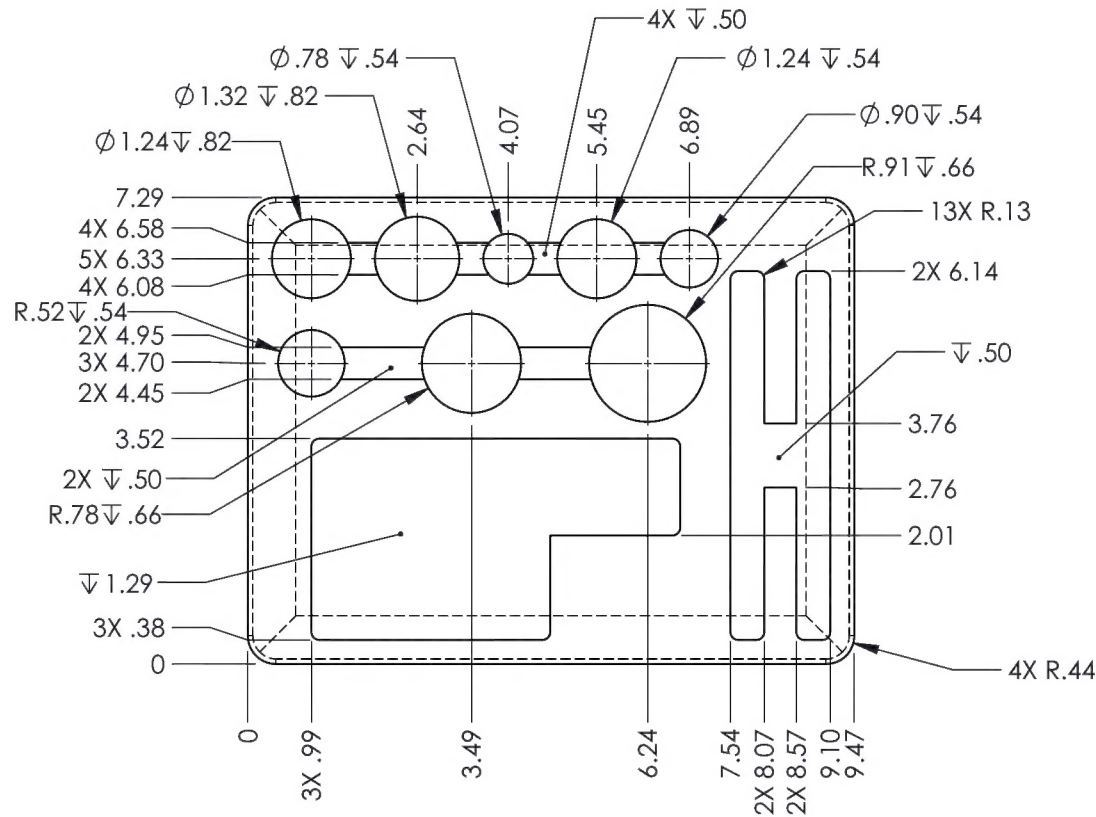
(-27)

LOCATION PLACARD

DART AEROSPACE			
TITLE PRESSING-IN TOOL			
DWG NO. RBE105-21832W1-27			REV 1
MAT'L PLASTIC		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .010 FRACTIONS ± 1/8	
SPEC		.XX ± .03 ANGLES ± 1°	
DRAWN BY: CLOUGH		.X ± .1 SURFACES = 125°	
CHECKED: DUERFELDT		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:2		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 8/8/2016		USED ON MODEL	
SHEET 15 OF 17		EC145	

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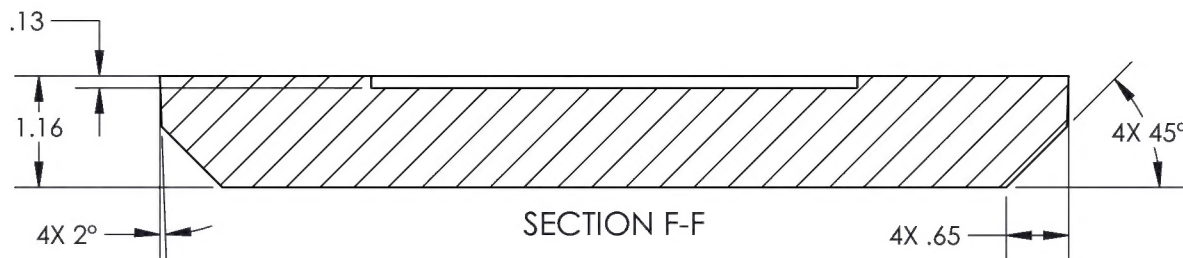
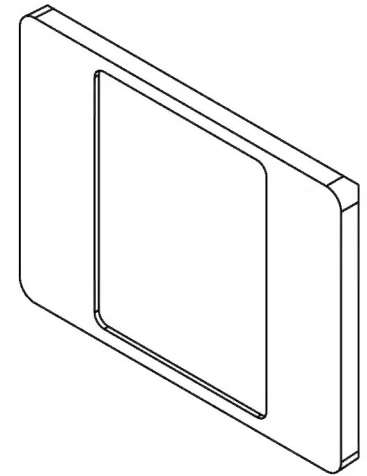
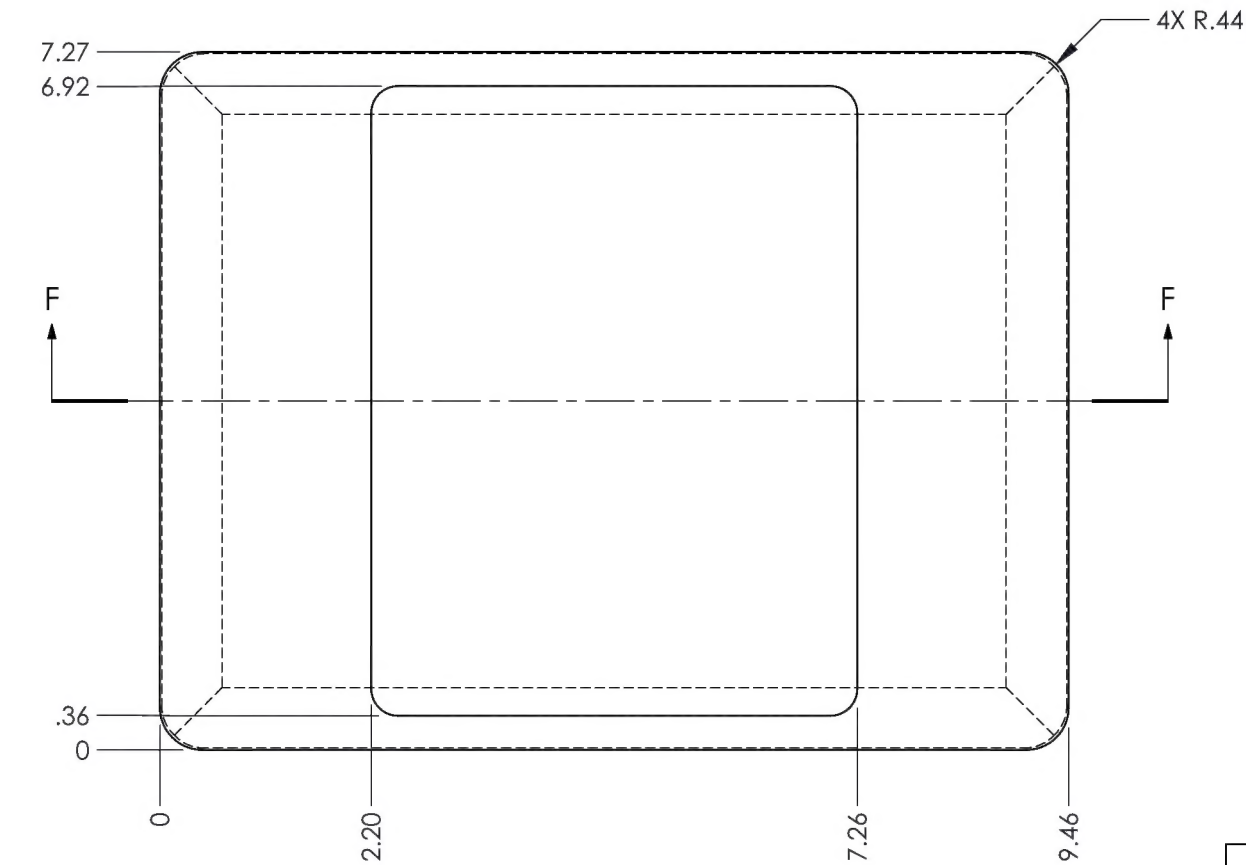
(-29)

BOTTOM FOAM

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-29	REV 1
MAT'L Y20 BLACK HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .010 FRACTIONS \pm 1/8 .XX \pm .03 ANGLES \pm 1° .X \pm .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL EC145
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 8/5/2016
SHEET 16 OF 17	

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SECTION F-F

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TOP FOAM

DART AEROSPACE	
TITLE PRESSING-IN TOOL	
DWG NO. RBE105-21832W1-31	REV 1
MAT'L ETHAFOAM 220, BLACK UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EC145
SCALE 1:2	DATE 8/5/2016
SHEET 17 OF 17	